Fig. 1A

IMAGE FORMING STEP

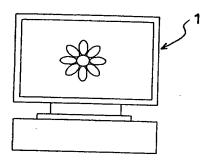


Fig. 1B

EMBROIDERING STEP

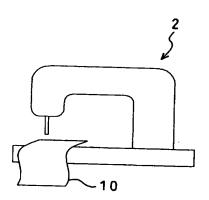


Fig. 1C

Fig. 1D

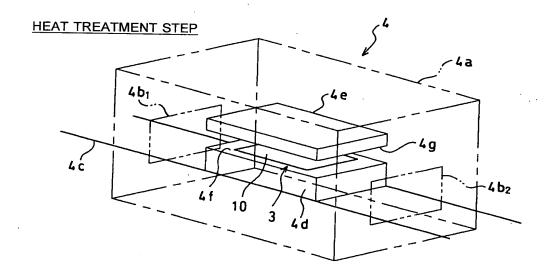


Fig. 2A

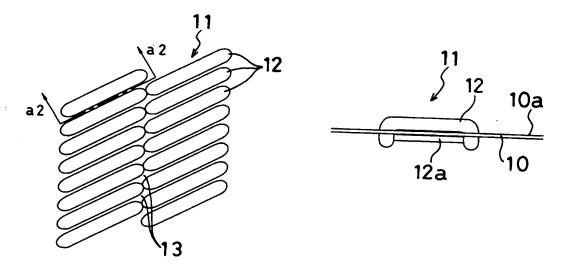


Fig. 2B

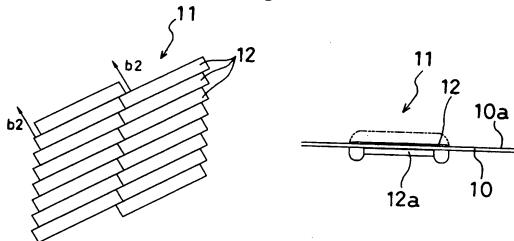
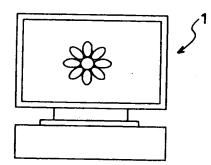


Fig. 3A

Fig. 3B





EMBROIDERING STEP

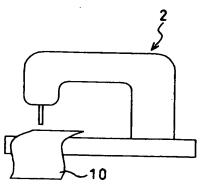
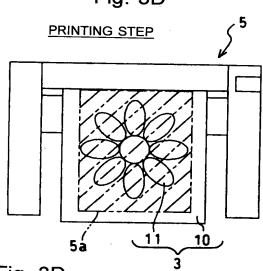


Fig. 3D



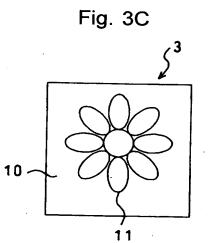


Fig. 3D

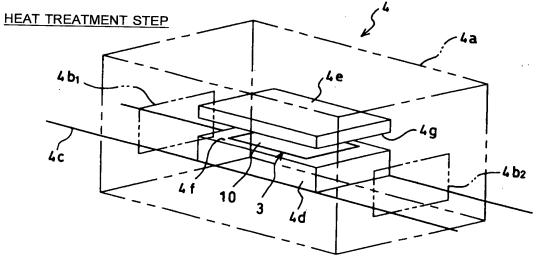
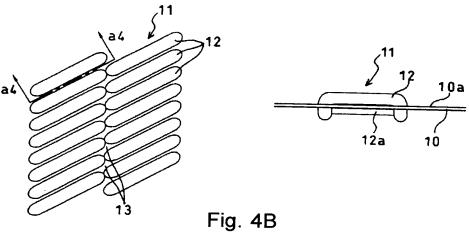


Fig. 4A



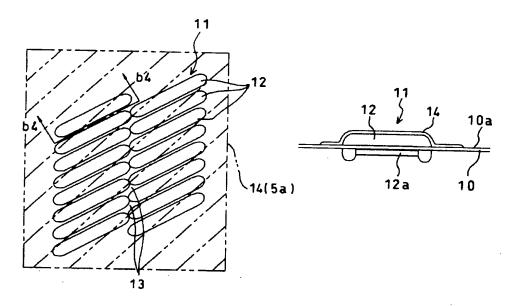


Fig. 4C

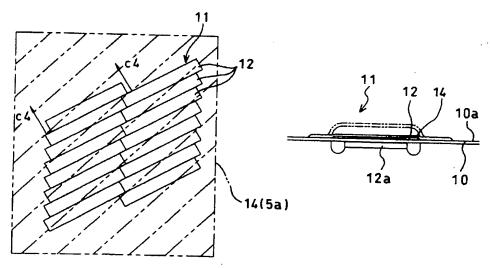


Fig. 5A

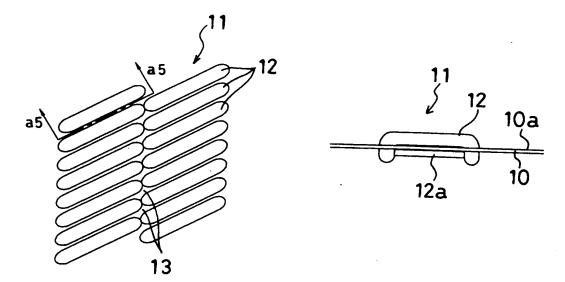


Fig. 5B

